



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A 352 J91540

Standard Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel Corrosion Resistant, for General Application

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A 352 J91540 Castings, Iron-Chromium, Iron-Chromium-Nickel Corrosion Resistant, for General Application

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 max.	As-Cast or Annealing or Age Hardning	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	11.500 - 14.000		
Molybdenum	Mo %	0.400 - 1.000		
Nickel	Ni %	3.500 - 4.500		
-	-	-	Mechanical Properties Tensile Strength in Mpa 760 - 930 Yield Strength in Mpa 550 min. Elongation in % 15 min. Reduction of Area in % 35 min. Hardness in BHN - Impact in Joule -	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
3444 Grade 24	IS	India	Casting
A 352 Grade CA6NM	ASTM	USA	Casting
A 356 Grade CA6NM	ASTM	USA	Casting
A 743 Grade CA-6NM	ASTM	USA	Casting
A 743 J91540	ASTM	USA	Casting
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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